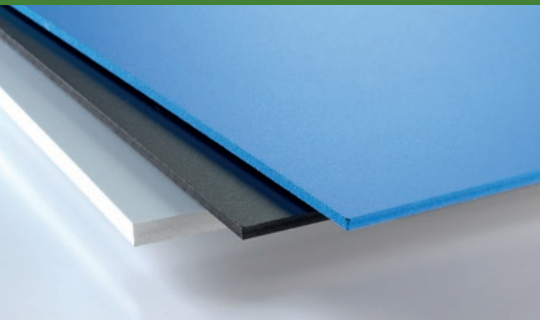


printing

painting

laminating



**KÖMATEX<sup>®</sup>**

The multiflexible free skinfoam  
sheet for advertising



**KÖMMERLING<sup>®</sup>**

*BU Semi-Finished Products*

A brand of the profine Group

# Even good things can still be improved on

A traditional brand in the profine Group, **KÖMMERLING** is a familiar name all over the world. Founded in 1897, the company started extruding window profiles and PVC sheets as early as 1967. Today, the **KÖMMERLING Business Unit Semi-Finished Products** exports its products to about fifty countries worldwide. And this number is constantly growing.

KÖMMERLING enjoys a high reputation among its customers, not only because of product quality or its extensive range. What drives us is our pursuit of "the better". This spirit can be felt at all of the company's divisions. It is our daily motivation to go new ways with our customers and to conquer the market with new products, systems, services, and sales channels.

This drive is also based on the reliability of a large company

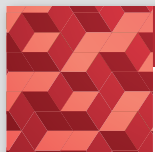
that can respond unerringly to individual market requirements and the needs of its customers. A reliability that engenders trust and, combined with new ideas and pioneering technology, offers new possibilities. The **KÖMMERLING Business Unit Semi-Finished Products** and its extensive portfolio simply deserve to lead the segment for PVC sheets. Always endeavouring to keep on the move, to make the good even better, and by doing so to safeguard its customers' sustainable success. We call this quite simply the "**EVER BETTER PRINCIPLE**".

"Because we listen to our customers better, we can also understand better a lot more."

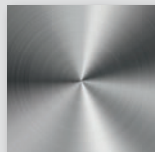


**Patrick N. Slarko**  
Head of Business Unit  
Semi-Finished Products

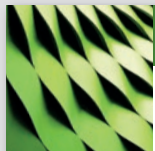
## You have the choice. We the range.



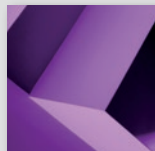
**KÖMACEL°**  
The universal integral skinfoam sheet for advertising, building, and industry



**KÖMALU°**  
The aluminium composite sheet for indoor and outdoor applications



**KÖMATEX°**  
The multiflexible free skinfoam sheet for advertising




**KÖMADECO°**  
The PVC sheet with woodgrain laminate



**KÖMAPRINT°**  
The innovative sheet for the best printing results



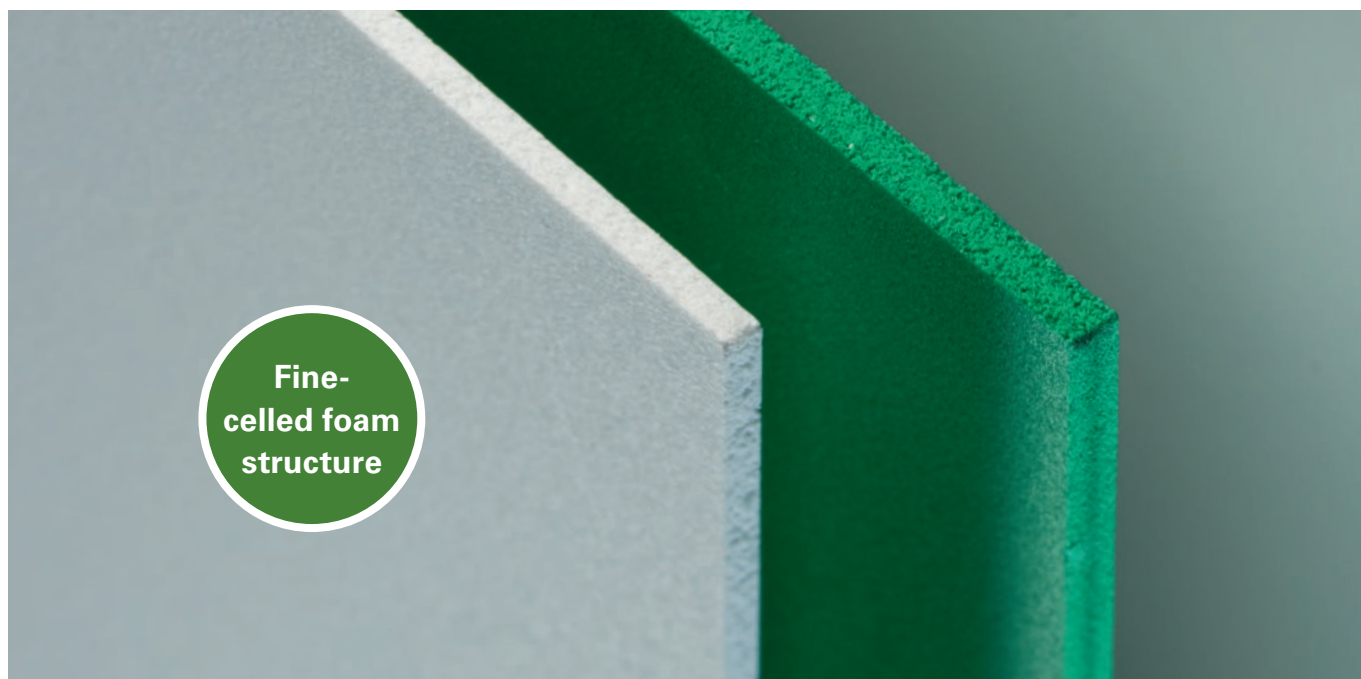
**KÖMAFOAM°**  
The lightweight sandwich sheet for great design potential



**KÖMADUR°**  
The PVC-U sheet system for virtually all areas



**KÖMALITE°**  
The rigid lightweight sheet for graphic applications



**Fine-celled foam structure**

KömaTex: the multiflexible sheet from printing to shop design.

# *The perfect solution*

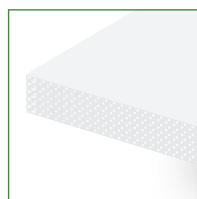
## for many applications

**KömaTex free-foam PVC sheets exhibit a highly regular, fine-celled foam structure and a good surface strength. The closed, matt, fine-textured, and high-quality surface presents an excellent substrate for printing, painting, and laminating and is very easy to process.**

Excellent properties offering the best conditions for great design potential. KömaTex is therefore a highly interesting solution above all for advertising and building applications. Whether for signs, banners, or displays – for shop or stand design: KömaTex is the right choice. In the colour white 662 (similar to RAL 9003), the sheets are even weatherproof and weather resistant, making them the ideal material for outdoor applications as well.

### **KömaTex samples:**

We'll be pleased to send you on request our KÖMMERLING KömaTex samples free of charge.  
Email: [info@komasheets.com](mailto:info@komasheets.com)



### **Consistency:**

- Regular, fine-celled foam structure
- Good surface strength
- Matt, fine-textured surface

# The material

## for a successful show

KömaTex is the perfect material for realising creative ideas.

### Advertising sector



Thanks to its wide range of representative properties and ease of processing, KömaTex is ideal for signs, banners, inscription panels, displays, shop window decorations, exhibition stands, showrooms, direct digital printing, and photo laminations.

### Building sector



Also the building sector appreciates the lightweight, weatherproof KömaTex free-foam PVC sheet and its ease of processing for shop and interior finishing. Its range of applications include model building, shop and interior finishing, and building site signage.



“KömaTex unites all of the positive properties of an advertising medium in the one sheet.”



**Martina D.**  
Interior architect

## Delivery programme

Dimensions (mm)	White 662 in the thicknesses (mm)	Colours in the thicknesses (mm)	Piece/pallet
2440 x 1220	1		200
3050 x 1220	1		200
3050 x 1560	1		150
2440 x 1220	2		140
3000 x 1000	2		140
3050 x 1220	2		140
3050 x 1560	2		140
3050 x 2050	2		90
2440 x 1220	3		125
3000 x 1000	3		125
3050 x 1220	3	3	125/80
3050 x 1560	3		100
3050 x 2050	3		80
4050 x 2050	3		50
2440 x 1220	4		100
3000 x 1000	4		100
3050 x 1220	4		90
3050 x 1560	4		70
3050 x 2050	4		70
4050 x 2050	4		40

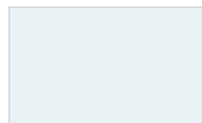
Dimensions (mm)	White 662 in the thicknesses (mm)	Colours in the thicknesses (mm)	Piece/pallet
2440 x 1220	5		90
3000 x 1000	5		90
3050 x 1220	5	5	70/50
3050 x 1560	5		60
3050 x 2050	5		60
4050 x 2050	5		30
2440 x 1220	6		75
3000 x 1000	6		75
3050 x 1220	6		60
3050 x 1560	6		50
3050 x 2050	6		50
4050 x 2050	6		25
3050 x 1220	8	8*	50/50
3050 x 1560	8		50
3050 x 2050	8		30
4050 x 2050	8		20
3050 x 1220	10		50
3050 x 1560	10		40
3050 x 2050	10		30
4050 x 2050	10		20
3050 x 1220	15		30

Sheets have a protective film on one side.

\*NOTE: The following colours are available as standard:

Agate grey 140, Red 491, Blue 891, Black 991 and Grey 191

## Standard colours



White 662  
similar to RAL 9003



Agate grey 140  
similar to RAL 7038



Grey 191  
similar to RAL 7037



Red 491  
similar to RAL 3000



Green 591  
similar to RAL 6024



Signal yellow 750  
similar to RAL 1003



Yellow 791  
similar to RAL 1018



Navy blue 850  
similar to Pantone 288 C



Blue 891  
similar to Pantone 300 U

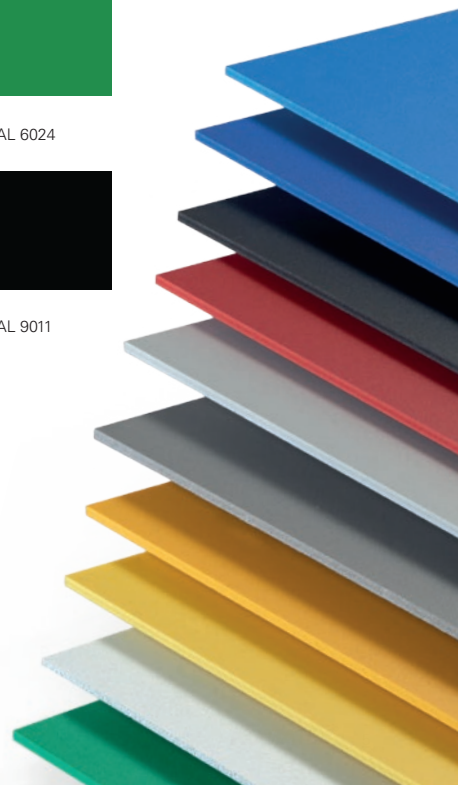


Black 991  
similar to RAL 9011

Permitted colour difference according to DIN 6174, colour white  $\Delta E \leq 1.3$  CIELAB units.

Permitted colour difference according to DIN 6174, colour  $\Delta L + \Delta H \leq \pm 1.5$  CIELAB units.

The colour White 662 is especially suitable for outdoors. Colour PVC sheets are not UV and weather resistant over protracted periods. The colours are suitable for indoors only.



# The features

## of the KömaTex multiplex sheet



Uniformly and finely structured surface



Lightweight



Fine-celled foam structure



Flame resistant



Good surface strength



Thermoformable



Excellent printing qualities



Chemical and corrosion resistant



Good for laminating



Weatherproof and weather resistant (Colour white 662)



Very good for bonding



Low water absorption



Ideal for punching work



Low thermal conductivity



Simple processing



100% recyclable

## ■ Excellent processing properties for realising your ideas

### Machining

Sawing, milling, drilling, cutting, perforating, and water jet cutting

### Forming

Deep and stretch drawing, folding, punching, bending, press forming, embossing, welding, and bonding

### Printing, painting, and laminating

Digital printing, screen printing, acrylic paints, 2C paints, commercially available art lacquers and linings

## Technical Data

Mechanical properties	Test method	Unit	Value
Density	DIN 53479/ISO 1183	g/cm <sup>3</sup>	~ 0.60
Tensile strength	DIN 53455/ISO 527	MPa	> 12
Elongation at tear	DIN 53455/ISO 527	%	~ 15
Tensile modulus of elasticity	DIN 53457/ISO 527-2/1A/50	MPa	~ 800
Flexural strength	DIN 53452/ISO 178	MPa	> 25
Impact resistance	based on DIN 53452/ISO 179	kJ/m <sup>2</sup>	> 10
Roughness	DIN 4768	µm	< 4
Ball indentation hardness	DIN 53456/ISO 2039-1	MPa	~ 6

Thermal properties	Test method	Unit	Value
Deflection temperature	DIN 53461/ISO 75 (process Ae)	°C	~ 60
Vicat A	DIN 53460/ISO 306 (process A50)	°C	74
Coefficient of linear thermal expansion from -30 °C to +50 °C	DIN 53752	mm/mK	≤ 0.085
Thermal conductivity at room temperature	ISO 22007-4	W/(m*K)	0.08

Other properties	Test method	
Printing/Painting		very good
Digital printing		good
Laminating		very good
Colour		662 similar to RAL 9003, ΔE ≤ 1.3
Deep drawing		conditional
Fire class	DIN 4102 (D) NFP 92-501 (F)	B1 for 1–10 mm (colour 3–5 mm only) M1 for 1–10 mm (colour 3–10 mm only)

Colour white 662 weather and light fastness according to DIN EN 513 for a period of 5 years.  
There may be slight differences depending on the colour. Subject to modification without prior notice.

## Tolerances

Sheet thickness	Thickness tolerance	
	in mm	absolute in mm
1 mm	+ 0.10/- 0.00	0.10
2 mm	± 0.20	0.20
3 mm	± 0.25	0.25
4 mm	± 0.30	0.30
5 mm	± 0.35	0.35
6 mm	± 0.40	0.40
8 mm	± 0.50	0.40
10 mm	± 0.60	0.60
15 mm	± 0.75	0.60

Length tolerance: - 0/+ 8 mm Width tolerance: - 0/+ 2.5 mm Perpendicularity: 2 mm/m

## Stacking height of pallets

Format width	Maximum stacking height
1000 mm	3.00 m
1220 mm	4.00 m
1560 mm	4.00 m
2050 mm	4.80 m

The pallets must be stacked whenever possible with their original contents of identical items, from large to small.

## Storage instructions

Always store KömaTex sheets on a level surface in a dry, air conditioned environment at about 15–20 °C. The packaged sheets may not be exposed to weathering effects and direct sunlight.



KömaTex has been EN ISO 9001 certified according to the criteria of our quality assurance system.

## VISIT US ON THE INTERNET



Further details on the extensive programme offered by the KÖMMERLING Business Unit Semi-Finished Products can be found here:

[www.komasheets.com](http://www.komasheets.com)

## **profine GmbH** KÖMMERLING KUNSTSTOFFE BU SEMI-FINISHED PRODUCTS

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Phone +49 (0) 6331 56-0 · Fax +49 (0) 6331 56-2155  
[info@komasheets.com](mailto:info@komasheets.com) · [www.komasheets.com](http://www.komasheets.com)



### Hallmarks:

Highest quality, versatile services, and great expertise in PVC sheet production – the following profine sheets have been awarded the pro-K quality seal: KömaCel, KömaTex, KömaPrint, KömaDur, and KömaDeco.

*With best regards*

# KÖMATEX®